

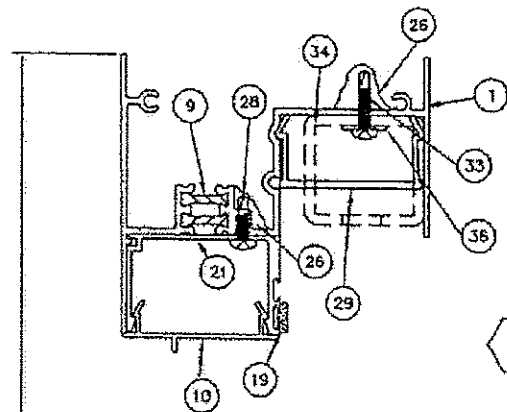
Architectural Testing

Test sample in these details
Details are noted.

Report# 91471

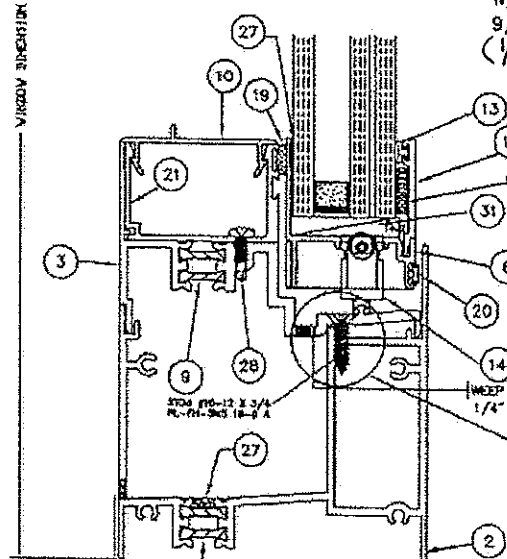
Date 5/27/09

Tech *trh*

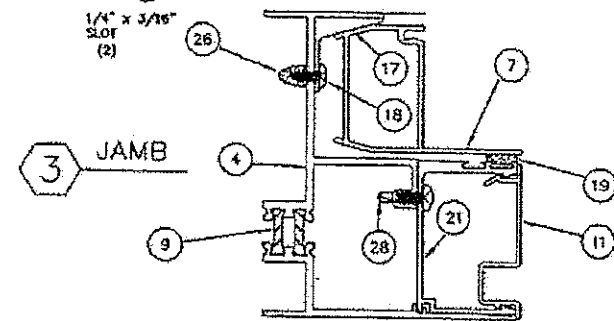


1 HEAD

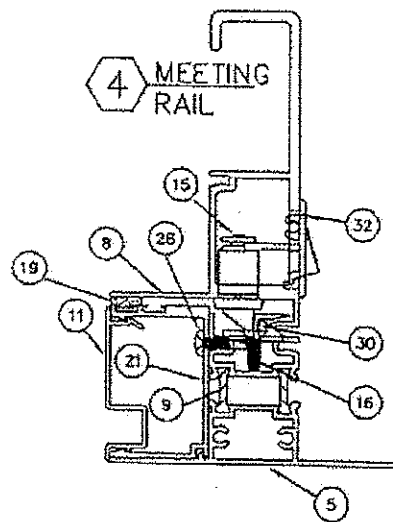
1 1/4" INSULATED 7/16" *trh*
W/ 1/4" Tempered, 4/8" A.S.
9/16 Vanceva Laminated Glass
(1/4" HS - .077" Vanceva - 1/4" HS)



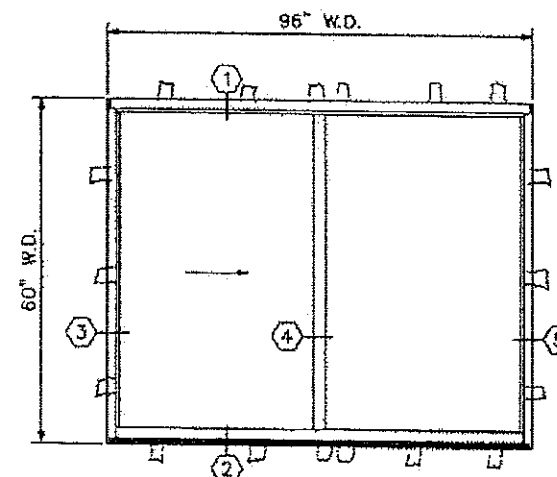
2 SILL



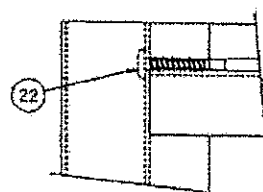
3 JAMB



4 MEETING RAIL

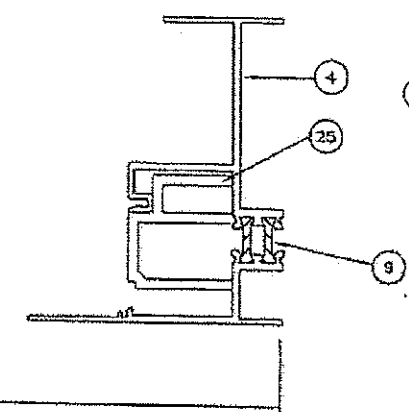


ELEVATION



SASH CORNER ASSEMBLY - MILLED
AND MECHANICALLY ASSEMBLED.

5 JAMB



FRAME CORNER ASSEMBLY - MILLED
AND MECHANICALLY ASSEMBLED.

ITEM	# REQD	PART #	DESCRIPTION
1	1	1J99	HEAD
2	1	1J68	TALL SILL (SHOWN)
3	1	2J02	SILL INLAY
4	2	2J01	JAMB
5	1	2J03	FRAME MEETING RAIL
6	2	20E7	SASH HZ. RAILS
7	1	20E5	SASH SIDE RAIL
8	1	20E6	SASH HANDLE RAIL
9	10	LAA3	Thermal STRUT
10	2	6699	WSTP. ADAPTOR COVER
11	2	6698	WSTP. ADAPTOR COVER
12	8	14J2	GLAZING BEAD
13	AS REQ'D	WAO9	GLAZING BEAD VINYL
14	2	HR27	FIXED ROLLER
15	1	HL05	AUTO-THUMB SPRING LOCK
16	4	MPD9	#8 x 1/2" PL-FH-SMS
17	3	HC02	JAMB CAM
18	3	STC6	#6 x 3/8" PL-TH-SMS
19	AS REQ'D	WQ02	WEATHERSTRIP
20	2	LB32	GUIDE VINYL
21	4	LAB9	WSTP. ADAPTOR
22	4	SLQ2	#8 x 1" PL-PH-SMS
23	1 SET	HF00	FRAME GASKET (HEAD)
24	1 SET	HF01	FRAME GASKET (TALL SILL-SHOWN)
25	5	HB97	FIXED JAMB FILLER BLOCK
26	AS REQ'D	JJ44	SEAM SEALER
27	AS REQ'D	JJ66	SILICONE
28	AS REQ'D	STT6	#8 x 9/16" PL-PH-SMS ZC
29	2	LB92	ANTI RACK PVC CHANNEL
30	1	HK16	THUMB LOCK KEEPER
31	16	HN41	SETTING BLOCK
32	1	HL05/ML05	AUTO THUMB SPRING LOCK (CLEAR)
33	14	STK2	SASH STOP ATTACHMENT SCREW
34	1	HB53	SASH STOP @ HEAD
35	14	STK2	10-16 X 1 PL-PH-SMS
36	1	HK6	SASH STOP WASHER
37	As Req'd	JJ61	Silicone Sealant